



## DIRECTIONS

1. Prepare Item To Be Mended: Trim hole or tear if necessary. Material to be mended should be clean as patch will not adhere properly to soiled fabric.
2. Set Temperature: On heat seal machine, set temperature at 400° F to 450° F depending on fabric type being mended. If hand iron is used, set to "Cotton" or highest setting (up to 450° F).
3. Cut A Patch: Make a patch that is ½" larger than the area to be mended. A pre-cut patch may be selected.
4. Finish: Place PATCHIT® with coated (shiny) side against the area to be mended. Set the heat seal machine timer for 6 - 10 seconds, depending on fabric being mended. Operate machine to apply heat and pressure. Release when dwell time is completed. If hand iron is being used, apply firm pressure in a circular motion for 10 to 20 seconds. A scorch cloth may be used if necessary. Use a dry iron - no steam. Allow mended article to cool before handling.

PATCHIT® tapes & pre-cut patches are recommended for use on all cottons, woolens, linens, polyester/cotton blends, perma-press and soil release fabrics.